Alignment S.A.I./I.A. Diagnostic Chart

For more information on using the S.A.I./I.A. Diagnostic Chart, please refer to Technical Training Module SSC38, Diagnostic Alignment Angles.

S.A.I. / I.A. Diagnostic Chart			
Camber	SAI	IA	Check
Positive	Less Than	OK	bent lower control arm or frame
Negative	Greater	OK	bent upper control arm or strut tower in at top
Positive	OK	Greater	bent strut, knuckle, hub or ball joint
Negative	OK	Less Than	bent strut, knuckle, hub or ball joint
Positive	Less Than	Greater	bent lower control arm or frame and bent strut, knuckle hub or ball joint
Negative	Greater	Less Than	strut tower in at top and bent strut, knuckle or ball joint
Equally Off Spec and Opposite	> 1.5°	OK	check subframe position

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